



LOCTITE® 5045™

February 2008

PRODUCT DESCRIPTION

LOCTITE® 5045™ provides the following product characteristics:

Technology	Silicone
Chemical Type	Alkoxy silicone
Appearance (uncured)	Translucent liquid ^{LMS}
Components	One component - requires no mixing
Cure	Room temperature vulcanizing (RTV)
Application	Bonding, Sealing or Coating
Specific Benefit	Non-corrosive
Flexibility	Enhances load bearing & shock absorbing characteristics of the bond area.
Strength	High

LOCTITE® 5045™ is specifically formulated for bonding, sealing, and coating of components especially for the military, automotive and industrial markets. The non-slumping nature of this product makes it ideal for reinforcing and strain relieving delicate components. LOCTITE® 5045™ resists weathering, moisture, ozone and retains its properties through severe environments. This product is typically used in applications up to 200 °C.

Mil-A-46146B

LOCTITE® 5045™ is tested to the lot requirements of Military Specification Mil-A-46146B.

TYPICAL PROPERTIES OF UNCURED MATERIAL

Specific Gravity @ 25 °C	1.14
Solids/Non-Volatile Content, %	≥92 ^{LMS}
Extrusion Rate, g/min: Pressure 0.62 MPa, temperature 25 °C: Semco Cartridge	≥40 ^{LMS}

TYPICAL CURING PERFORMANCE

Surface Cure

Tack Free Time is the time required to achieve a tack free surface

Tack Free Time, hours: Cured @ 25 °C / 50±5 % RH	≤5 ^{LMS}
---	-------------------

TYPICAL PROPERTIES OF CURED MATERIAL

Cured for 1 week @ 21 to 26 °C / 50±5 % RH

Physical Properties:

Coefficient of Thermal Expansion, ISO 11359-2, K ⁻¹	2.8×10 ⁻⁴
Coefficient of Thermal Conductivity ASTM E 1225, W/(m·K)	0.2
Water Vapor Trans. Rate, ASTM E96, g/(h·m ²)	0.48

Water Absorption, ISO 62, %:

24 hours in water @ 23 °C	0.01
Shore Hardness, ISO 868, Durometer A	≥25 ^{LMS}
Elongation, ISO 37, %	≥500 ^{LMS}
Tensile Strength, ISO 37	N/mm ² ≥3.4 ^{LMS} (psi) (≥493)
Tear Strength, ISO 34-1, Die B	N/mm (40) (lb/in) (230)

Electrical Properties:

Dielectric Breakdown Strength, IEC 60243-1, kV/mm	18
Volume Resistivity, IEC 60093, Ω·cm	4×10 ¹⁵
Dielectric Constant / Dissipation Factor, IEC 60250: 100 Hz	3.0 / 0.006
1 MHz	3.1 / 0.01

TYPICAL PERFORMANCE OF CURED MATERIAL

Adhesive Properties

Cured for 1 week @ 23 °C / 50±5 % RH

Peel Adhesion (pli method), ASTM D 903:

Aluminum (primed)	N/mm (13) (lb/in) (75)
Steel (primed)	N/mm (8.7) (lb/in) (50)

TYPICAL ENVIRONMENTAL RESISTANCE

Heat Resistance

Cured for 1 week @ 200 °C

Shore Hardness, ISO 868, Durometer A	45
Elongation, ISO 37, %	330
Tensile Strength, ISO 37	N/mm ² (3) (psi) (435)

Hydrolytic Stability

Cured for 28 days @ 95 °C / 98% RH

Shore Hardness, ISO 868, Durometer A	29
Elongation, ISO 37, %	500
Tensile Strength, ISO 37	N/mm ² (5) (psi) (725)

GENERAL INFORMATION

For safe handling information on this product, consult the Material Safety Data Sheet (MSDS).



Directions for use

1. For best performance bond surfaces should be clean and free from grease.
2. Full performance properties will develop over 72 hours.
3. Moisture curing begins immediately after the product is exposed to the atmosphere, therefore parts to be assembled should be mated within a few minutes after the product is dispensed.
4. Excess material can be easily wiped away with non-polar solvents.

Loctite Material Specification^{LMS}

LMS dated September 1, 1995. Test reports for each batch are available for the indicated properties. LMS test reports include selected QC test parameters considered appropriate to specifications for customer use. Additionally, comprehensive controls are in place to assure product quality and consistency. Special customer specification requirements may be coordinated through Henkel Quality.

Storage

Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.

Optimal Storage: 8 °C to 21 °C. Storage below 8 °C or greater than 28 °C can adversely affect product properties.

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Technical Service Center or Customer Service Representative.

Conversions

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$
 $\text{kV/mm} \times 25.4 = \text{V/mil}$
 $\text{mm} / 25.4 = \text{inches}$
 $\mu\text{m} / 25.4 = \text{mil}$
 $\text{N} \times 0.225 = \text{lb}$
 $\text{N/mm} \times 5.71 = \text{lb/in}$
 $\text{N/mm}^2 \times 145 = \text{psi}$
 $\text{MPa} \times 145 = \text{psi}$
 $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$
 $\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$
 $\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$
 $\text{mPa}\cdot\text{s} = \text{cP}$

Note

The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, **Henkel Corporation specifically disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits.** The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under

any Henkel Corporation patents that may cover such processes or compositions. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide. This product may be covered by one or more United States or foreign patents or patent applications.

Trademark usage

Except as otherwise noted, all trademarks in this document are trademarks of Henkel Corporation in the U.S. and elsewhere. ® denotes a trademark registered in the U.S. Patent and Trademark Office.

Reference 1.1