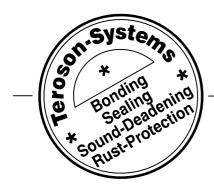
Teroson



Terokal-150

Technical Data Sheet Status: 13.01.96

Plastic Primer for Improving the Adhesion of Terokal-9225 on Plastics Basis: Chlorinated Polyolefins

Characteristics

Terokal-150 is a transparent, liquid, solvent-containing primer in a spray can based on chlorinated polyolefins.

Application Areas

Terokal-150 is used as an adhesion promoter when using Terokal-9225 for bonding plastics based on PP/EPDM, SMC, PC, PA, ABS and PUR. It is not suitable for soft PVC, pure PE and PP.

Technical Data

Colour: transparent
Odour: of xylene
Consistency: thin liquid

Density: ca. 0.72 g/cm³ (aerosol)

Solids: ca. 39 %

Drying time: ca. 10 mins

Application temperature: 15°C to 30°C

In service temperature range: -40°C to 80°C

Application

Preliminary remark

Prior to application it is necessary to read the Safety Data Sheet for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labelling, the relevant precautions should always be observed.

1. Pretreatment

The surfaces to be coated must be dry, free from oil, grease, wax, dirt, release agents and plastic care products. Pre-cleaning with a high pressure injection cleaner is absolutely necessary. After drying (oven, infrared) the parts are cleaned with Cleaner-FL.

Finally the plastic parts are sanded with a narrow belt or eccentric sander (grain 120). After removing the sanding dust the parts are once more cleaned with Cleaner-FL (drying time minimum 5 minutes).

2. Application

Terokal-150 is applied from the spray can in a thin layer. Prior to application of Terokal-9225 a flash-off time of ca. 10 minutes has to be observed.

Storage Frost-sensitive no

Recommended storage temp. 15°C to 25°C

Shelf-life 12 months in original packing

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Packaging Spray can 150 ml Art.-No. 109.85 Q (D/GB/F/NL)

Hazard Indications/ Safety Recommendations/ Transport Regulations

see Safety Data Sheet

Important

The above data, particularly the recommendations for application and use of our products are based on our knowledge and experience. Due to different materials and conditions of application which are beyond our knowledge and control we recommend strongly to carry out sufficient tests in order to ensure that our products are suitable for the intended processes and applications. Except for wilful acts any liability based on such recommendations or any oral advice is hereby expressly excluded.

This Technical Data Sheet supersedes all previous editions.

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