

Terokal-150

Technical Data Sheet
Status: 13.01.96



Plastic Primer for Improving the Adhesion of Terokal-9225 on Plastics Basis: Chlorinated Polyolefins

Characteristics Terokal-150 is a transparent, liquid, solvent-containing primer in a spray can based on chlorinated polyolefins.

Application Areas Terokal-150 is used as an adhesion promoter when using Terokal-9225 for bonding plastics based on PP/EPDM, SMC, PC, PA, ABS and PUR. It is not suitable for soft PVC, pure PE and PP.

Technical Data

Colour:	transparent
Odour:	of xylene
Consistency:	thin liquid
Density:	ca. 0.72 g/cm ³ (aerosol)
Solids:	ca. 39 %
Drying time:	ca. 10 mins
Application temperature:	15°C to 30°C
In service temperature range:	-40°C to 80°C

Application

Preliminary remark
Prior to application it is necessary to read the Safety Data Sheet for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labelling, the relevant precautions should always be observed.

1. Pretreatment

The surfaces to be coated must be dry, free from oil, grease, wax, dirt, release agents and plastic care products. Pre-cleaning with a high pressure injection cleaner is absolutely necessary. After drying (oven, infrared) the parts are cleaned with Cleaner-FL.

Finally the plastic parts are sanded with a narrow belt or eccentric sander (grain 120). After removing the sanding dust the parts are once more cleaned with Cleaner-FL (drying time minimum 5 minutes).

2. Application

Terokal-150 is applied from the spray can in a thin layer. Prior to application of Terokal-9225 a flash-off time of ca. 10 minutes has to be observed.

Storage

Frost-sensitive	no
Recommended storage temp.	15°C to 25°C
Shelf-life	12 months in original packing

Packaging

Spray can

150 ml

Art.-No. 109.85 Q (D/GB/F/NL)

**Hazard Indications/
Safety Recommendations/
Transport Regulations**

see Safety Data Sheet

Important

The above data, particularly the recommendations for application and use of our products are based on our knowledge and experience. Due to different materials and conditions of application which are beyond our knowledge and control we recommend strongly to carry out sufficient tests in order to ensure that our products are suitable for the intended processes and applications. Except for wilful acts any liability based on such recommendations or any oral advice is hereby expressly excluded.

This Technical Data Sheet supersedes all previous editions.



A Henkel Group Company

Germany:

Henkel Teroson GmbH
D-69112 Heidelberg
Telefon (06221) 704-0
Telefax (06221) 704-698
Telex 461 428-10

UK:

Loctite UK
Watchmead
Welwyn Garden City
Hertfordshire, AL7 1JB
Telephone (01707) 821 000
Telefax (01707) 821 200

Ireland:

Hella Ireland
Woodford Business Park
Santry
Dublin 17
Telephone 353(1) 86 20 000
Telefax 353(1) 86 21 133