

# TECHNICAL DATA SHEET

## SX POLYFLEX 15LM

A one component moisture curing, paintable, high modulus polyurethane sealant or adhesive. Has excellent adhesion to most building substrates, is fast curing with permanent and durable elasticity and is non-staining to brickwork. Has first rate resistance to water and UV rays and has permanent elasticity under all climate conditions.

**Conforms to ISO 11600 F-25 LM**

### USES

For interior and exterior dilation joints in concrete, expansion and sealing joints in almost all building substrates and joints between wooden, metal, aluminium or PVC frames and masonry.

**COLOURS:** White, Black, Grey

**PACKAGING:** 310ml cartridge packed 1 x 12  
600ml foil packed 1 x 12 (grey & black only)

### PREPARATION

Surfaces must be sound, clean dry and free from oil and grease. Any residues must be thoroughly removed prior to application of sealant. Priming is not usually necessary – most substrates only require priming if testing indicates a need or where sealant will be subjected to water immersion after cure.

### APPLICATION

Gun sealant firmly into joint to provide a solid fill, making sure no air is trapped behind. If required place masking tape along edges, removing within 10 minutes of application.

### FINISHING

Always tool down within 10 minutes of application using a tick wetted with soapy water. Clean any excess sealant immediately with white spirit. It is the user's responsibility to dispose of all packaging correctly.

## SX POLYFLEX 15 LM TECHNICAL DATA SHEETS CONTINUED

### HEALTH & SAFETY

#### HARMFUL

Contains Diphenylmethane-4,4'-di-isocyanate. May cause sensitisation by inhalation. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Keep out of the reach of children. Do not breathe vapours. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If swallowed, seek medical advice immediately and show this container or label. In case of accident by inhalation, remove casualty to fresh air and keep at rest. Dispose of empty packaging correctly.

### LIMITATIONS

Avoid exposure to high levels of chlorine. Avoid contact with alcohol and other solvent cleaners during curing process. Do not apply in the presence of curing silicone sealants. Sealant may bubble if applied in a high moisture vapour environment. Slight yellowing may occur with white sealant if exposed to ultraviolet rays. Adhesion tests prior to application are recommended. It is the users responsibility to determine suitability.

### LIABILITY

The information given is the result of our tests and experience and is believed to be accurate and reliable. However as Siroflex Limited cannot know all the uses its products may be put to, and as application methods are out of our control, it is the users responsibility to determine suitability of use.

TECHNICAL DATA	DIMENSION	SX POLYFLEX 15 LM
Basis		Polyurethane based compound
Consistency		non-sag paste
Application temperature	°C	+5/+30
Density	g/ml	1,17 to 1,19 depending on colour
Tack free time	min	15
Curing speed	mm/day	3
Slump		none
Shelf life stored between +5°C /-25°C	months	12
Paintable after curing		yes
Temperature resistance	°C	-30/+80
Shore-A hardness	°	20
E-modulus at 100%	MPa	0,20
Elongation at break	%	>600
	<b>width</b>	<b>depth</b>
Minimum joint width	4mm	
Maximum joint width	25mm	
Joint connection	4-8mm	6mm
	10-12mm	8mm
	14-16mm	10mm
	18-20mm	12mm
	22-25mm	14mm

### QUANTITY ESTIMATOR

Width x depth of joint, x length (in linear metres) of joint, divide this by the volume of tube = number of cartridges required.

For full health and safety data information, please contact our technical department by telephone or e-mail [technical@siroflex.co.uk](mailto:technical@siroflex.co.uk)